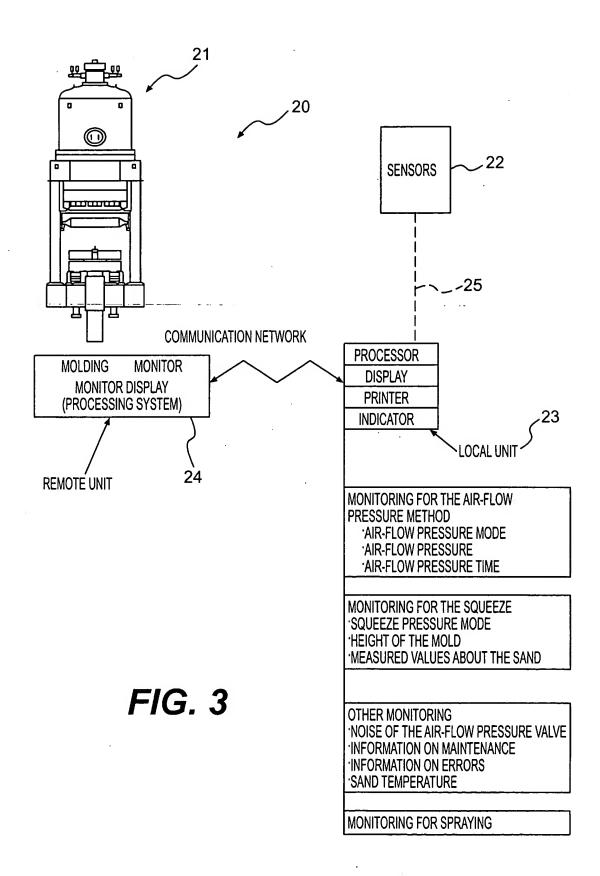


FIG. 1

THE REMAINING NUMBER OF MOLDINGS	DISPLAY FOR CYCLES OF THE MOLDINGS	F	~ D	A OF A-TYPE MOLDING C	(SEARCH MONITOR)	Α .	THE TOTAL NUMBER OF MOLDINGS	B THE NUMBER OF B-TYPE PLANNED MOLDINGS	A THE NUMBER OF A-TYPE PLANNED MOLDINGS	N THE NUMBER OF PLANNED MOLDINGS PER DAY	TYPES OF  MOLDINGS  RESERVED MOLDINGS
						Ü					NOLDINGS THE ACHIEVEMENT RATIO

FIG. 2



MONITOR FOR	MONITC	MONITOR FOR MONITORING THE MOLDING		_	
 NOISE OF THE AIR-FLOW PRESSURE VALVE		AIR-FLOW F	AIR-FLOW PRESSURE METHOD		
		•			
INFORMATION ON MAINTENANCE			SQUEEZE		
			•		
 INFORMATION ON ERRORS		SAND	SAND TEMPERATURE		
NEXT PAGE		SPRA	SPRAY APPARATUS		

FIG. 4